



TORQUE CHART	
FASTENER SIZE	TORQUE
5/16"	10 FT-LBS
3/8"	15 FT-LBS
1/2"	15 FT-LBS

Installation Instructions

2" Flange Cable Style Clamp

Preparation:

Read and understand these instructions prior to beginning.

Review installation instructions provided by signal manufacturer. Verify mounting location and method is acceptable.

Check parts against the installation drawing accompanying these instructions, verify all necessary components are present and undamaged.

Review tools required to perform the installation, ensure all tools are present and in good working order prior to beginning the installation process.

Safety first! Review and adhere to all applicable work zone safety information to ensure installer safety.

Installation:

Determine mounting location - When determining the mounting location careful thought must be given to ensure access to tensioning components, adjustment screws and electrical connections.

Mount flange casting – If not already installed by the factory install the flange casting to the saddle with the supplied 3/8" hardware - *hand tighten only*.

Mount saddle bracket – Position saddle on mast arm with cable loop on top. While holding saddle in position route loose cable ends under mast arm and place cable stops in cradles on saddle. Take care to ensure cable is laying in groove in cradles. Pull up on the "loop" to remove all slack. Tighten 2 cable locking u-bolts. Adjust position of saddle if required. Tighten cables while keeping studs on cable from turning. Cable must be tight enough to ensure mounting bracket does not shift or slip under load.

Secure excess cable – Excess cable may be secured to the mast arm/clamp by plastic ties or other methods. (Not supplied)

Install equipment to clamp – Install equipment to the clamp following manufacturer's instructions.

Tighten mounting hardware – After final adjustments are completed securely tighten all fasteners. 5/16" hardware to be torque to 10 ft lbs, 3/8" hardware to be torqued to 15 ft lbs, 1/2" hardware to be torqued to 20 ft lbs.

Inspection:

Review installation – Verify all hardware is tightened to proper specifications.