



TORQUE CHART	
FASTENER SIZE	TORQUE
5/16"	10 FT-LBS
3/8"	15 FT-LBS
1/2"	15 FT-LBS

## Installation Instructions

### Band Style Clamp

#### Preparation:

Read and understand these instructions prior to beginning.

Review installation instructions provided by signal manufacturer. Verify mounting location and method is acceptable.

Check parts against the installation drawing accompanying these instructions, verify all necessary components are present and undamaged.

Review tools required to perform the installation, ensure all tools are present and in good working order prior to beginning the installation process.

Safety first! Review and adhere to all applicable work zone safety information to ensure installer safety.

#### Installation:

Determine mounting location - When determining the mounting location careful thought must be given to ensure access to tensioning components, adjustment screws and electrical connections.

Mount saddle bracket – With bracket in desired position, tighten banding with an approved banding tool (information may be found at [www.band-it-idex.com](http://www.band-it-idex.com)). Tighten until band, banding must be tight enough to ensure mounting bracket does not shift or slip under load.

Trim bands – Cut off excess banding material, use caution as trimmed edges of banding may be sharp after trimming.

Fold buckle ears – After trimming is complete fold buckle ears over end of band to lock banding down.

#### Inspection:

Review installation – Verify all hardware is tightened to proper specifications.